SAVE-1®

STRIP DOORS

for environmental control





- Hardware
- PVC Rolls

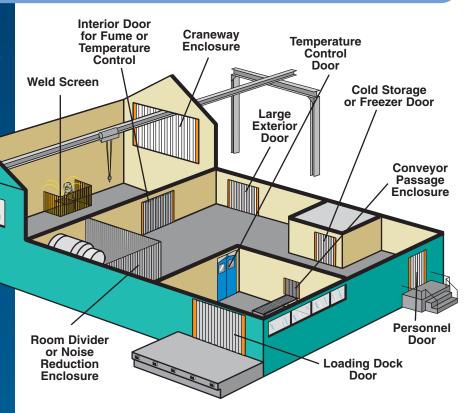




Why use Strip Doors & Swinging Doors?

Our SAVET. Strip Doors and Swinging Doors are the most economical solutions to protect employees and goods from adverse environmental conditions such as noise, heat, cold, humidity, dust and drafts.

In order to meet the demanding requirements of today's industrial and commercial marketplaces, our inventory of SAVET. Products is constantly being updated. We offer the most diversified range of PVC products and strip door hardware in the USA. Our sales staff and design engineers can handle your everyday needs or your most troublesome problems.



BENEFITS

- Reduces Hot or Cold Air Loss
- Restricts Movement of Air Pollutants
- Transparency Promotes Safety
- Provides Bird and Flying Insect Control
- Isolates Noisy Machinery
- Increases Employee Comfort
- Easy to Install
- Strong and Durable
- Minimizes Maintenance

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"Ready-to-Hang" Replacement Strips on a Roll













Simply open the specially designed dispenser with one hand.

Then in . ___



STEPS

you can easily and quickly replace all of the worn strips on your pre-studded strip door.



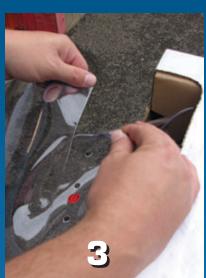




HANG THE STRIP

RIP-A-STRIP is available in strip sizes from 4" to 16" wide, up to 1/4" thick, and in lengths from 1 foot to 16 feet.





RIP THE STRIP
Strips are 85% Pre-Cut with
Pre-Punched Hanger Holes



The items listed below are in stock and ready to ship the same day the order is placed.

All items below ship in our Specially Designed "Easy-to-Use" Dispenser

Standard Clear Flat Strips

QSRIP-8X7-10-STD	8''W x 7'L	.080'' Thick	10 Pc.
QSRIP-8X8-9-STD	8''W x 8'L	.080'' Thick	9 Pc.
QSRIP-12X10-7-STD	12''W x 10'L	.120" Thick	7 Pc.
QSRIP-12X12-6-STD	12''W x 12'L	.120" Thick	6 Pc.

Off-Set Double Ribbed Clear Strips

QSRIP-8X7-10-OSDR	8''W x 7'L	.080'' Thick	10 Pc.
QSRIP-8X8-9-OSDR	8''W x 8'L	.080" Thick	9 Pc.
QSRIP-12X10-7-0SDR	12''W x 10'L	.120" Thick	7 Pc.
QSRIP-12X12-6-0SDR	12''W x 12'L	.120" Thick	6 Pc.

SAVE-1. Standard PVC Clear - Strip



Standard flexible transparent strip PVC material from 4" to 16" wide and from .040" to .250" thick.

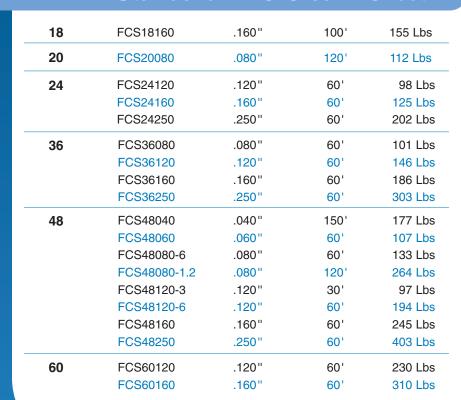
Description

- 0°F to 150°F
- Compliant with California Fire Marshal Code
- UV Stabilized

STANDARD GRADE PVC IS RECOMMENDED FOR APPLICATIONS ABOVE FREEZING AND IN TEMPERATURES AS HIGH AS 150°F.



SAVE-1. Standard PVC Clear - Sheet





Standard flexible transparent PVC sheet material from 18" up to 60" wide and from .040" to .250" thick.

Description

- 0°F to 150°F
- Compliant with California Fire Marshal Code
- UV Stabilized

SAVE-1. Offset Double Ribbed - Strip

Width in Inches	Model Number	Thickness	Roll Length	Shipping Weight	
Standard	Grade		0)°F to 150°F	
8	RCS08072	.072/.272"	150'	60 Lbs	
12	RCS12110	.110/.310"	150'	124 Lbs	
16	RCS16145	.145/.345"	100'	141 Lbs	
USDA Lov	USDA Low Temp – 20°F to 140°F				
8	RCU08072	.072/.272"	150'	60 Lbs	
12	RCU12110	.110/.310"	150'	124 Lbs	
16	RCU16145	.145/.345"	100'	141 Lbs	
Safety Ora	ange		0	°F to 150°F	
8	ROS08072	.072/.272"	150'	60 Lbs	
12	ROS12110	.110/.310"	150'	124 Lbs	
Insect Co.	ntrol - Yellow	Transparent	0	°F to 150°F	
8	RIC08072	.072/.272"	105'	41 Lbs	
12	RIC12080	.080/.280"	105'	61 Lbs	
Low Statio	c - Light Gree	n Transparent	0 °	°F to 150°F	
8	RLS08072	.072/.272"	105'	41 Lbs	
12	RLS12080	.080/.280"	105'	61 Lbs	



Reinford	ed		-20	°F to 140°F
6	FCU06060	.060"	300'	62 Lbs
8	FCU08080	.080"	300'	105 Lbs
12	FCU12120	.120"	200'	156 Lbs
16	FCU16160	.160"	100'	141 Lbs
Non-Reinforced				°F to 140°F
4	FCL04060	.060"	300'	44 Lbs
4	FCL04080	.080"	300'	54 Lbs
6	FCL06060	.060"	300'	62 Lbs
8	FCL08080-1	.080"	105'	38 Lbs
8	FCL08080-3	.080''	300'	105 Lbs
8	FCL08120	.120"	200'	105 Lbs
12	FCL12080	.080"	300'	159 Lbs
12	FCL12120	.120"	200'	156 Lbs
16	FCL16160	.160"	100'	141 Lbs
48	FCL48080	.080"	60'	133 Lbs
48	FCL48120	.120"	60'	194 Lbs
Extra Low Temp -75°F to 140°				
8	FCX08080	.080"	300'	105 Lbs
12	FCX12120	.120"	200'	156 Lbs

SAVE-I. Frosted - Strip

			0	°F to 150°F
6	FCF06060	.060"	400'	82 Lbs
8	FCF08080	.080"	300'	105 Lbs
12	FCF12120	.120"	200'	156Lbs



Both sides of the strip have raised ribs spaced 2" apart and are offset by 1/2" front to back. Ribbed strips are ideal for heavy traffic strip doors because they significantly reduce scratching, so the door remains clearer and safer.

LOW TEMPERATURE GRADE PVC IS
RECOMMENDED FOR USE IN FREEZERS
AND EXTERIOR APPLICATIONS AT
TEMPERATURES AS LOW AS -20°F.



USDA material is made of compounds that meet federal requirements for incidental contact with meat, poultry, and dairy products. This product is recommended for indoor and outdoor applications, in temperatures ranging from -20°F to 140°F. Extra Low Temp. is available for applications to -75°F.



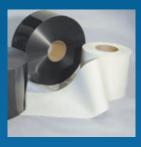
Frosted PVC material offers a translucent quality that allows light transmission but restricts a clear view through the strip.



Amber and Aztec Red colored transparent PVC protects against the effects of UV light emitted during arc welding. However, eye protection should be worn for direct viewing of welding arcs even through this material.



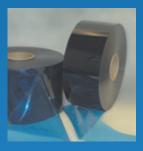
Anti-Static material meets or exceeds the specifications of Federal Test Methods ST.101C and 4046. The electrical charge decay rate is 0.50 sec. with a charge potential of 5,000 volts. Please note: Any product liabilities are the sole responsibility of the end-user of that product.



Opaque materials are used where light transmission and visibility must be eliminated.

Safety Orange PVC material designates door jambs and other areas for safety purposes.





This transparent material has a special sky blue color.

SAVE-T. Weld Screen - Strip & Sheet

Width in Inches	Model Number	Thickness	Roll Length	Shipping Weight
Amber				0°F to 150°F
8	FGW08080	.080"	300'	105 Lbs
12	FGW12080	.080"	300'	159 Lbs
12	FGW12120	.120"	200'	156 Lbs
16	FGW16160	.160"	100'	141 Lbs
48	FGW48040	.040"	150'	177 Lbs
48	FGW48080-6	.080"	60'	133 Lbs
48	FGW48120	.120"	60'	194 Lbs
Aztec Red			(0°F to 150°F
8	FAW08080	.080"	300'	105 Lbs
12	FAW12120	.120"	200'	156 Lbs
48	FAW48040	.040"	150'	177 Lbs

See Page 9 for Ultraviolet Resistance Chart and Information

SAVE-I. Anti-Static - Strip & Sheet

			0	°F to 150°F
6	FCA06060	.060"	400'	82 Lbs
8	FCA08080	.080"	300'	105 Lbs
12	FCA12120	.120"	200'	156 Lbs
48	FCA48040	.040"	150'	177 Lbs
48	FCA48080	.080"	120'	264 Lbs
48	FCA48120	.120"	60'	194 Lbs

SAVE-I. Colored PVC - Strip & Sheet

Black -	Opaque		0	°F to 150°F
8	FBS08080	.080"	300'	105 Lbs
12	FBS12120	.120"	200'	156 Lbs
16	FBS16160	.160"	60'	87 Lbs
48	FBS48080	.080"	60'	133 Lbs
White - (Opaque		0	°F to 150°F
12	FWS12120	.120"	75'	62 Lbs
Safety C	Prange - Tinted		0	°F to 150°F
4	FOS04080	.080"	300'	54 Lbs
6	FOS06120	.120"	200'	81 Lbs
8	FOS08080	.080"	300'	105 Lbs
12	FOS12120	.120"	200'	156 Lbs
16	FOS16160	.160"	150'	210 Lbs
Blue - Ti	inted		0	°F to 150°F
8	FBTS08080	.080"	300'	105 Lbs
12	FBTS12120	.120"	200'	156 Lbs

Call TMI for any special sizes or colors

SAVE-To PVC Panels

Width in Inches	Model Number	Thickness	Roll Length	Shipping Weight
Standard -	Clear		0 °	F to 150°F
36	FCS36275 FCS36400 FCS36500	9/ ₃₂ " 3/ ₈ " 1/ ₂ "	60' 60'	315 Lbs 450 Lbs 540 Lbs
40	FCS40400 FCS40500	3/8" 1/2"	60' 60'	500 Lbs 600 Lbs
45	FCS45400	3/8"	100'	940 Lbs
48	FCS48275 FCS48400 FCS48500	9/32" 3/8" 1/2"	60' 60'	420 Lbs 600 Lbs 720 Lbs
60	FCS60275 FCS60400 FCS60500	9/ ₃₂ " 3/ ₈ " 1/ ₂ "	60' 60'	525 Lbs 750 Lbs 900 Lbs
Low Tempe	erature - Clear	•	−20 °	F to 140°F
36	FCL36275 FCL36400	9/ ₃₂ " 3/ ₈ "	60' 60'	315 Lbs 450 Lbs
40	FCL40400 FCL40500	3/8" 1/2"	60' 60'	500 Lbs 600 Lbs
48	FCL48275 FCL48400 FCL48500	9/ ₃₂ " 3/ ₈ " 1/ ₂ "	60' 60' 60'	420 Lbs 600 Lbs 720 Lbs
60	FCL60400 FCL60500	3/8" 1/2"	60' 60'	750 Lbs 900 Lbs
Standard -	Black		0 °	F to 150°F
48	FCL48400	3/8"	60'	600 Lbs
Standard -	Gray		0 °	F to 150°F
48	FCL48400	3/8"	60'	600 Lbs
Scrim Rein	forced		0 °	F to 150°F
48	FSCR48275 FSCR48400	9/ ₃₂ " 3/ ₈ "	60' 60'	420 Lbs 600 Lbs

Conversion Services for Panels

Extrusion Welding



Hot Air Welding



Cutting to Size and Normalizing

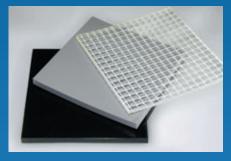




Standard flexible, transparent PVC is available in rolls 36" to 60" wide. Ideal for all-weather applications, this product is formulated with an ultraviolet stabilizer and a flame retardant additive. This material is recommended for applications ranging from 0°F to 150°F.



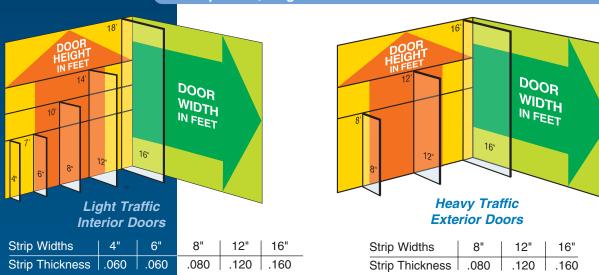
This material provides most of the benefits of Standard PVC, except it maintains flexibility at a temperature as low as -20° F. It is designed for both interior and exterior applications. USDA material is made of compounds that meet federal requirements for incidental contact with meat, poultry, and dairy products.



These materials have the same properties as standard flexible PVC. However, the black and gray are completely opaque and the reinforced material has nylon threads that are embedded into the transparent PVC.

Material Requirements

Strip Width, Height and Thickness Recommendation Charts



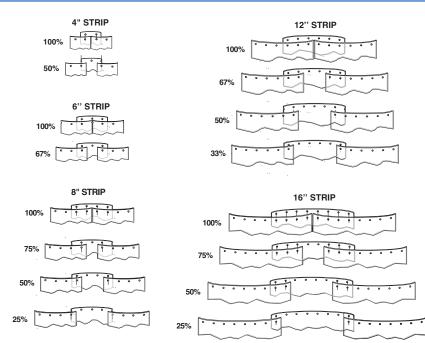
PVC Strip Material Percentage Overlap Patterns

The information here will allow you to determine how much SAVET. PVC Strip Material will be needed for your project. Based on the door height, the location and kind of traffic, different sizes of strip material (above charts) are available in six different overlap patterns (drawings to the right). For interior doors apply minimum strip overlap, for exterior doors apply maximum overlap. For heavy-duty traffic applications, use offset double ribbed material.

Linear Footage Factoring Chart						
		Overl	ap %			
Strip Widths	25%	33%	50%	67%	75%	100%
4"			4			6
6"		2		3		4
8"	1.75		2		2.5	3
12"		1.2	1.35	1.5		2
16"	.875		1		1.2	1.5

Add 1 Strip

Note: For heavy duty traffic applications, increase strip size or apply offset double ribbed strip materials.



Example of Model Number

Doorway Opening: 10' W x 10' H Standard Traffic

Model SD 12-67-UL

Strip 12" x .120" 67% Standard Door Standard Overlap Header PVC (See this page) Mount

Model SD 12-67-UL-OSDR

* Orange end strips must be specified with order

For forklift traffic, use Double Ribbed PVC

Determine Linear Footage

Note: Height and width measurements should be in full feet only (i.e. 11' 2" should be 12')

Step 1: Determine the strip width and overlap percentage for the strip door (see charts and drawings above).

Step 2: Use those numbers to find the linear footage factor on the chart above.

Step 3: Take that factor from the chart and multiply it by the strip door width (in feet). The result is the number of strips required for the strip door.

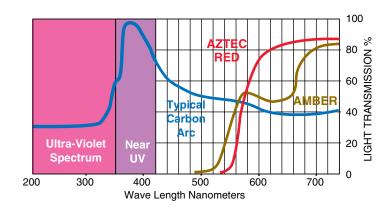
Step 4: Multiply the number of strips required by the strip door height (in feet). The result is the number of linear feet of strip material needed for the strip door.

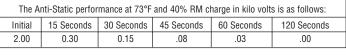
Physical Properties of SAVE-To PVC Materials

PROPERTIES OF PVC AND OTHER MATERIALS						
Material	Density lb./cu. ft.	Thermal Conductivity (K), Btu/(hr.)(sq.ft.)(deg. F/in.)	Thermal Resistance (R) (1/K)			
Polystyrene	1.6	0.23 to 0.30	3.8			
Pressed wood pulp	17	0.356	2.81			
Wallboard	43	0.48	2.08			
PVC barrier	75	0.73	1.37			
Wood (Fir)	37	0.76	1.30			
Building Brick	87 to 100	2.6 to 5.2	0.2 to 0.4			
Window glass	150	4 to 7	0.14 to 0.25			

Test	ASTM	Standard, Safety Orange and Personnel Doors	USDA	Low Temperature
Specular Transmission	D1746	80-90	70-80	70-80
Hardness Value	D2240 Inst.	79	75	69
Tensile Strength	D412	1900 psi	1700 psi	1600 psi
Ultimate Elongation	D412	300%	300%	325%
Tear Resistance	D1004	275#/in.	225#/in.	200#/in.
Stiffness	D747	0°F 8700 psi	0°F 4000 psi	0°F 2500 psi

Transmission Loss in dB															
Freq. (Hz)	160	200	250	315	400	500	630	800	1000	1250	1600	2000	2500	3100	*Class
48" x .080" Sheet	8	11	9	12	13	16	17	18	21	21	24	25	26	28	20
48" x .160" Sheet	11	14	13	17	16	19	21	22	24	26	27	29	30	32	23
8" x .080" Strip	6	9	11	12	14	14	16	15	15	14	14	16	16	17	15
12"x .120" Strip	12	15	15	16	18	17	16	15	17	17	20	21	21	22	19
*Sound Transmission Class															







Thermal Conductivity

Thermal conductivity is the quantity of heat passing in "unit" time through a piece of "unit" area and "unit" thickness with a temperature differential of one degree between the faces. The values in this table were obtained using ASTM Test C-177.

Tensile Strength

All of TMI, LLC's flexible **SAVE-T.** PVC strip and sheet products are designed and tested for both commercial and industrial applications. The materials represented in this catalog have been tested using American Standard Test Methods (ASTM).

Noise Abatement

Flexible PVC can reduce noise level from 10 db to 35 db depending on the thickness of the material. The figures in this table are the results from ASTM Test E-90 and clearly indicate the noise reduction potential of PVC material.

Ultraviolet Resistance

An ultraviolet inhibitor has been incorporated into the compound of our clear materials to reduce fading and yellowing. This inhibitor also improves the material's weatherability. Our Amber material is also formulated to deter the affects of ultraviolet and near ultraviolet light. This chart shows the correlation between a carbon arc and our Amber product.

Anti-Static

This material should be considered for "Clean Room" enclosures or high tech areas where static build-up might be a detriment.

Flame Resistance

Our flexible materials either meet or exceed the California Health and Safety Code requirements of the State Fire Marshal Code for flame retardation.

Mounting Bars

All models are also available in Threaded Stud Hardware

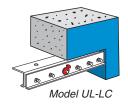
SAVE-T. LOC

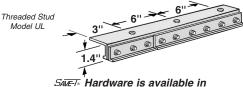
SAVE-To Strip Door Hardware

Faster Installation with No Tool Strip Replacement

Header Mount - 3', 4', 5', 6', 8', & 10' Lengths





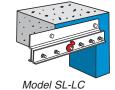


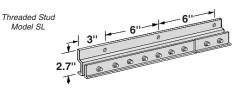
SANE-Is Hardware is available in galvanized steel, stainless steel & aluminum in both Save-T LOC and Threaded Stud models

SAVE-1. LOC

Wall Mount - 3', 4', 5', 6', 8', & 10' Lengths



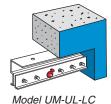


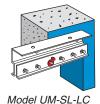


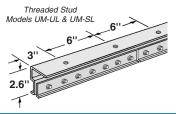
SAVE-1. LOC

Universal Header & Wall Mount - 3', 4', 5', 6', 8', & 10' Lengths







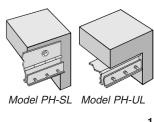


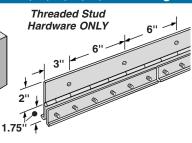
SAVE-1.

Piano Hinged Header & Wall Mount - 3', 4', 5', 6', 8', & 10' Lengths







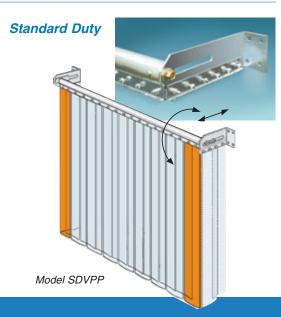


Overhead Door Brackets

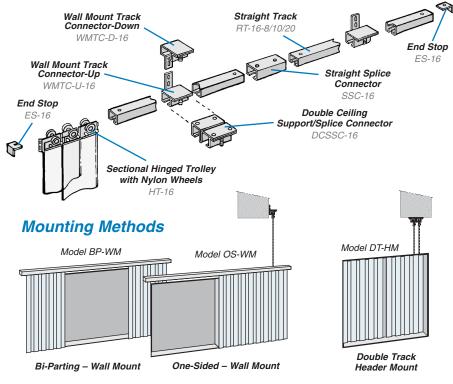




Heavy Duty



Sliding Track System





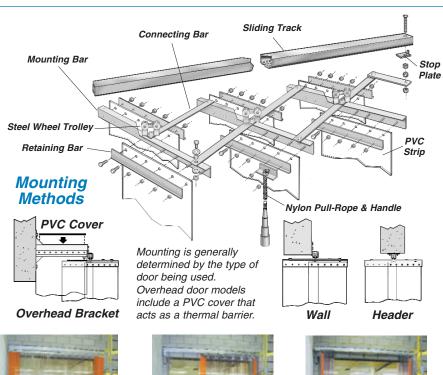
Wall space on either side of the doorway opening might be limited. Therefore, we have three basic design configurations. See the drawings to the left for your application.

Accordion Strip Doors



This revolutionary SALE-1. Accordion Strip Door can be used when a sliding strip door suits your application, but there are obstructions on both sides of the doorway opening, such as shelving or a wall. This uniquely constructed sliding strip door is your most economical solution. It is also the most cost effective way to cut your heating or cooling costs.

Just a light tug on the nylon pull-rope opens the door, moving the door to one side of the opening, or the panels can bi-part to both sides, allowing easy access for fork lifts, hand trucks, large equipment or fragile products.



you can select opening to one side. . . or bi-parting

Mega-Pro™ Swinging Doors



EVEN PLANE design

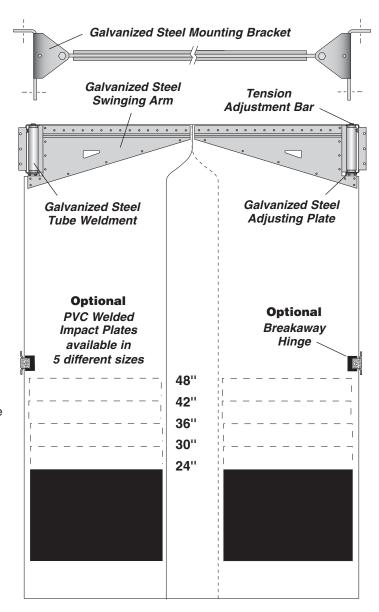
FOR DOORWAY OPENINGS 60" to 120" wide Up to 120" high

Interior Applications Only

Mega-Pro™ Swinging Doors are light industrial impact doors for doorway openings up to 10' wide. This revolutionary door has a spring return and swings on an even plane.

Panel Materials

Panels are available in either standard grade clear or USDA clear, polar PVC, in thicknesses up to 9/32". Welded-on Impact Plates are optional.



Torsion Springs



Constructed of heavy-duty galvanized steel swinging arms and mounting brackets, this hardware is located at the top of the unit only, away from normal traffic patterns. This bracket design can accommodate any doorway application.



All springs are made of chrome vanadium and you have a choice of light, medium or heavy settings.

Polar-Pro™ Swinging Doors

For Walk-In Doors on Freezers, Coolers and Personnel Doors

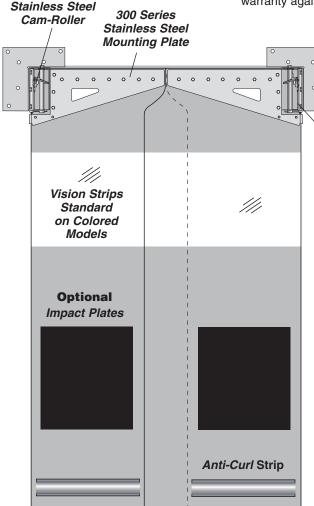
FOR DOORWAY OPENINGS 34" to 60" wide Up to 96" high

Interior Applications Only In-Jamb or Surface Mount

400C/300 Series



All hardware is constructed of stainless steel with a lifetime warranty against corrosion.





Metal

Air-Lock

Seal

Wall Mounting Plate

The spring tension and panel alignment are adjustments exclusive to the Polar-Pro. The single compression spring is made of chrome vanadium.

Panel Materials

Panels are available in either standard grade PVC or USDA polar grade, and comes in 2 thickness, .080" and .120". Although clear material is standard on all models, there are 3 colors available.



White



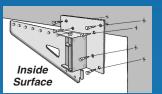
Blue

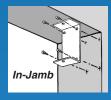


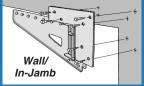
TMI Polar-Pro™ Swinging Doors are made of USDA Low Temp PVC material and allow fast, easy access to temperature sensitive areas. The unique "swinging hardware" allows the door to open in and out on an even plane, and is the only hardware that maintains a tight seal along the top of the door opening and around the hinges. This **stainless steel** hardware system is the only fully adjustable system for in-jamb alignment and opening/closing speed control. This unique design allows the main door to be closed without interference.

Mounting Options

The Polar-Pro mounting system can fit *all* cooler and freezer door constructions.







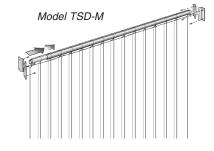
Truck Doors

SAVE-T® Specialty Doors

Our truck strip doors can be placed easily using our exclusive ComPress® Rod and Double-U® Mounting Brackets. Mount additional brackets at different trailer depths so the strip door can be moved as the trailer is emptied.





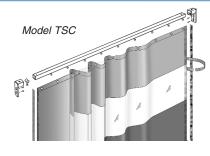




Our truck curtains are extremely durable and easy to use. Velcro® strips run the full height of the curtain on both sides to create a near perfect barrier against harmful summer heat. Vision strip is optional.



Curtains



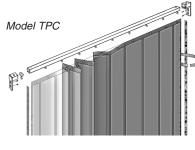




Our pleated curtains go one step further because they're insulated, creating the ultimate shield against extreme heat. Velcro® strips run the full height on both sides for a tight seal. Tie-back strips can be used while loading.



Insulated Curtains





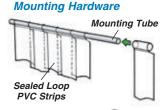


"M"-Series Strip Doors

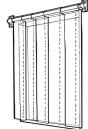
For Walk-In Doors on Freezers, Coolers and Personnel Doors

These models are available in 6" and 8" wide PVC strip material in both **USDA** Low Temp and Standard grades. The Low Temp grade is recommended for freezer applications to -20°F. Mounting hardware and brackets are all aluminum. Each strip has a heatsealed loop at the top which slides onto the mounting bar. This design alleviates stress at the point of contact with traffic. It also allows the strips to be rotated or replaced easily.

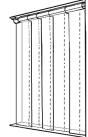








Wall Mount



Header Mount

Stock Sizes									
Part Number	PVC Material Width x Thick.	Material	Actual Strip Door Size	For Doorways Up to:	Operating Temp °F Min. Max				
M-106-PR-4080	6"x .060"	USDA-LT-Reinforced	40"W x 80 H"	36" x 78"	-20	150			
M-108-PR-4080	8"x .080"	USDA-LT-Reinforced	40"W x 80 H"	36" x 78"	-20	150			
M-106-S-4080	6"x .060"	Std. Non-Reinforced	40"W x 80 H"	36" x 78"	0	160			
M-108-S-4080	8"x .080"	Std. Non-Reinforced	40"W x 80 H"	36" x 78"	0	160			

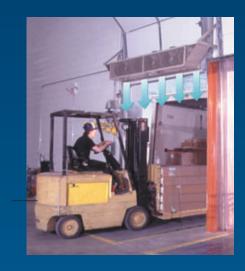
Other SAVE-T® Products



Air Doors are engineered to create an invisible wall that separates environments. Not only does it stabilize work area temperatures, but it saves on expensive energy costs.

Air Doors provide year round comfort for customers and employees. Our Industrial Air Doors are used for both interior or exterior doorways at plants and warehouses and we have heating options available.

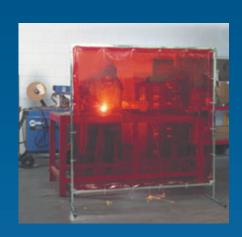
All Commercial and Industrial Series Air Doors have heating options. Although electric heaters are the most popular, steam, hot water and gas-fired units are available.



Industrial Curtains & Enclosures

Softwall partitions are the most inexpensive solution to contain environmental problems such as dust, smoke, humidity, adverse temperatures and noise. Our Pipe Staff design adds stability and security with "lock-up" cane bolts and "lock-down" wall brackets.

Weld Screens are free-standing and custom made to your specifications. The PVC Screens have heat sealed hems on all four sides using an electronic welding process. Grommets are placed at 12" centers, to eliminate ripping and tearing. Frames consist of 7/8" galvanized square tubing. Heavy-duty square tube legs eliminate excess sway and wobble. Available in transparent or opaque PVC.





Dock Lights & Dock Accessories

TMI offers a line of Dock Lights with arms from 24" to 115". Incandescent, compact fluorescent, polycarbonate, high-pressure sodium, metal halide and quartz halogen light heads are available. Specialty lights are available. Most lights can ship immediately from our large inventory. The line of dock bumpers includes laminated,

extra-length, extra-thick, steel faced, extruded and molded. We also carry overhead door tracks, parking blocks, speed bumps and wheel

The Auto Riser prevents spotted trailers from tipping over due to landing gear collapse. This revolutionary new trailer stand complies with OSHA regulations and will keep your loading area safe and accident free. The Auto Riser has a static load capacity of up to 100,000 lbs.



EXCLUSIVE FLEXIBLE PVC

STRIP & SHEET EXTRA THICK PANELS FILM MATERIAL

NOISE CONTROL PRODUCTS

MODULAR HARDWARE

SCREENS, CURTAINS & ENCLOSURES

STRIP DOORS

ROLLING INSECT & SECURITY SCREENS

SWINGING DOORS

AIR DOORS

DOCK ACCESSORIES

DESIGN ENGINEERING

TECHNICAL ASSISTANCE





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